

138 STYLES

Light preheat tip designed for fine contour cutting with hand cutting torches and is recommended for machine cutting applications. Six (6) preheat flames.

Material Thickness	Tip Size	Drill Size	Oxygen PSI	Oxygen CFH	Fuel PSI	Fuel CFH	Cutting Speed Range (IPM)
1/8"	00	69 (.029)	30	30	1 1/2	11	21-24
1/4"	0	64 (.036)	30	54	3	11	18-22
3/8"	1	57 (.043)	30	76	3	13	18-21
3/4"	2	55 (.052)	40	127	3	15	14-16
1 1/2"	3	53 (.059)	45	183	3	16	11-14
2 1/2"	4	50 (.070)	50	257	3	20	8-10

